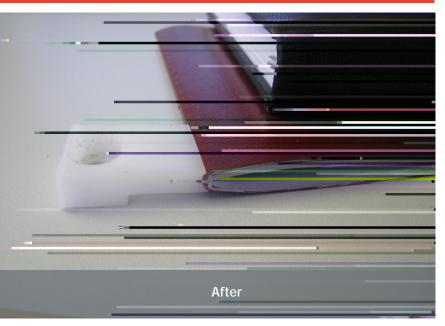
### **TIP - Passport**

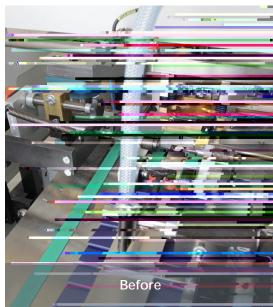
# Support the Passports back during punching

P-3120 Die Cutting

### Benefits:

- Improved cutting results
- Less damage to the end product





### Support the Passports back during punching

Possible for all Kugler-Womako PassPort 3.

#### Description of Improvement:

This upgrade is part of the Technical Improvement Program (TIP) and it ensures the support passport spine area during punching.

Before die cutting, the passport is hold at the edges with two size-matching parts to reduce the tearing of passport spine after die cutting.



## Support the Passports back during punching

#### Included in this TIP:

- All required parts
- Necessary engineering
- Updated documentation pages

#### Estimated downtime, no production:

• 1 Day

Estimated startup, limited production:

• 1 Day

#### Estimated monitoring in production:

• 1 Day

#### Required manpower:

• 2 BW Papersystems Field Service Engineers

(Additional local resources to be determined, if needed)

#### Installation is not included and will be quoted separately.

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